



Hangzhou Fulai Mechanical Parts Co., Ltd.

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[www.mechanical-oem.com](http://www.mechanical-oem.com)

## RUBBER COATING PROCESS

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Step 1: NR compound blending

Step 2: Rubber mixing





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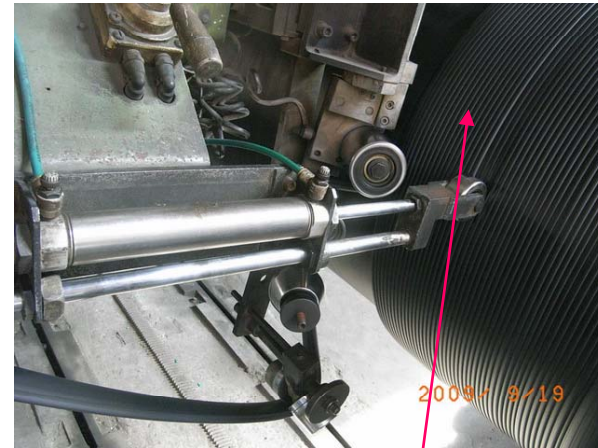
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### Step 3: Rubber coating process



First lay coating



Second lay coating



Mixed rubber

Rubber strip injection

Coating



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## Step 4: Rubber curing process

As long as rubber is coated to rollers, and then it will be winded by strong strips in white.

Afterwards, rollers need to be steamed for curing in several hours.





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## Step 5: Machining

CNC grinding machine  
Dia.2m x Length 12m



Dynamic balancing machine  
Length 12m / Max.loading 50T



