RUBBER COATING PROCESS

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Step 1: NR compound blending

Step 2: Rubber mixing
Step 3: Rubber coating process

First lay coating

Second lay coating

Mixed rubber
Rubber strip injection
Coating
Step 4: Rubber curing process

As long as rubber is coated to rollers, and then it will be wounded by strong strips in white.

Afterwards, rollers need to be steamed for curing in several hours.
Step 5: Machining

CNC grinding machine
Dia.2m x Length 12m

Dynamic balancing machine
Length 12m / Max. loading 50T
Step 6: Inspection

We will provide the inspection report attached for each rubber rollers.